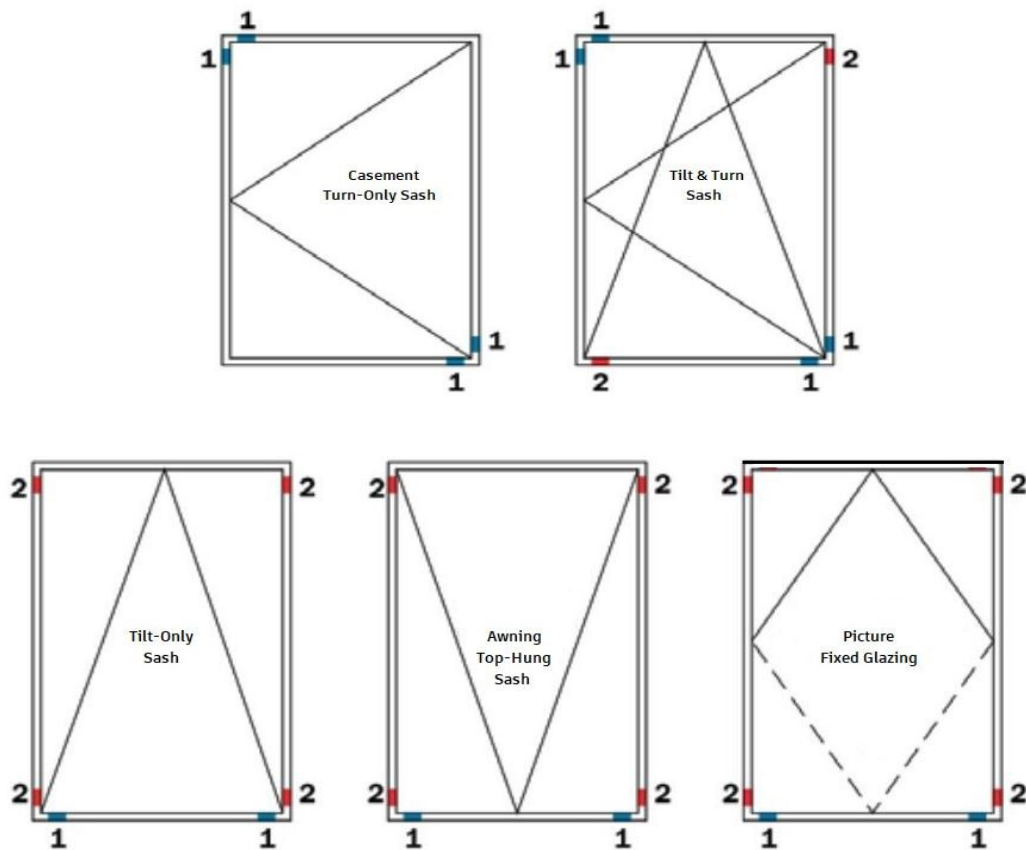


Block Recommendations

Proper Shim Placement Stress On Insulated Glass Units



1 Support Blocks
2 Spacer Blocks

1 * With glazing units more than 1m in width, to support blocks of at least 10cm in length should be above fulcrum.

2 * become support blocks with the casement turned over.

Recommendation:

For Picture Fixed Glazing windows made of plastic sections, it is recommended that you ask the section or frame manufacturer for the recommended glazing on the central fulcrum. Double glazing above and below the fulcrum may be necessary.

* Support Blocks / Spacer Blocks must be manufactured with compatible compounds to the IGU Sealant.

Glazing

This schematic representation is the recommendation of the Glazing Guide. An important factor in the correct functioning of a door/window is the interaction of the frame profile with the door infill panel/sandwich element/glazing. In that respect, correct glazing is a decisive factor. It is extremely important that the guidelines offered by the profile manufacturer are followed exactly. Further information available on request.